

# BS-R0221

## TIP & ROLL ALUMINUM 2 ROW x 21'-0" BLEACHER

DRAWING REFERENCE NUMBER:  
TR-0221STD

### DRAWING SHEET INDEX

CS.1	COVER SHEET
TD.1	SEATING PLAN
BA.1	BLEACHER ASSEMBLY
PF.1	PLANK AND FRAMING

### RECOMMENDED TOOLS

SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	⅝" DRILL BIT
¾" DEEP WELL SOCKET	RUBBER Mallet	⅞" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES



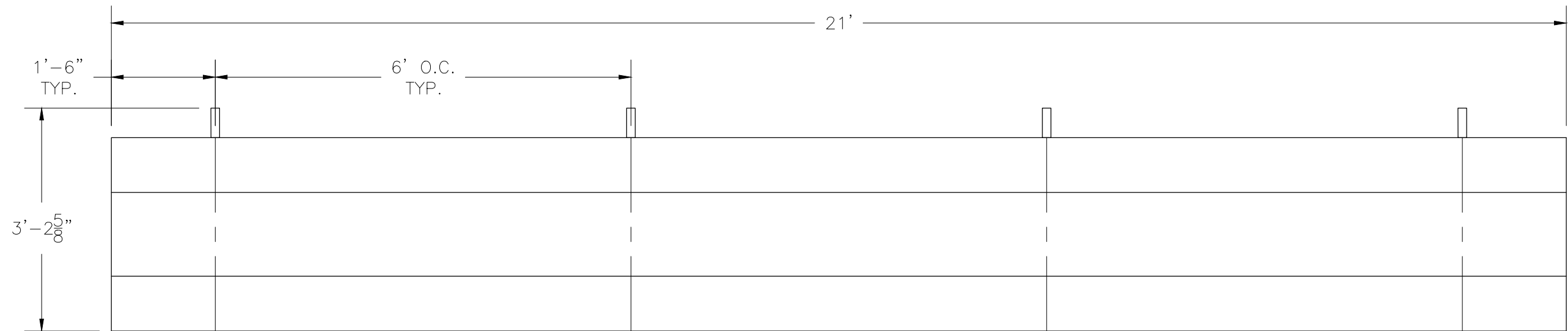
627 Amersale Drive  
Naperville, IL 60563  
Phone: (800) 323-5664  
Fax: (630) 897-0573  
sales@belson.com

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MODEL: BS-R0221

DESCRIPTION: NON ELEV. 2 ROW x 21' ASSEMBLY COVER SHEET

DRAWN BY: IP    DATE: 5/31/22    REVISION: A    SCALE: N.T.S.    SHEET NUMBER: CS.1



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
21	14.00	14.00	2	28
<b>NET SEATS</b>				<b>28</b>
<b>WHEELCHAIR SPACES</b>				<b>0</b>
<b>TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)</b>				<b>28</b>

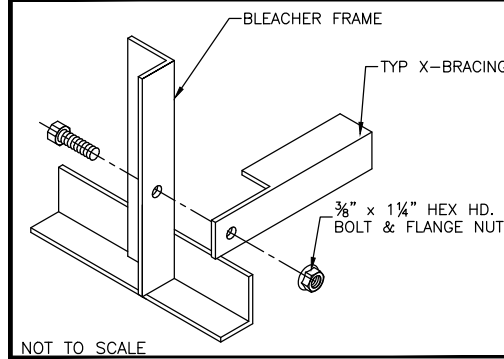


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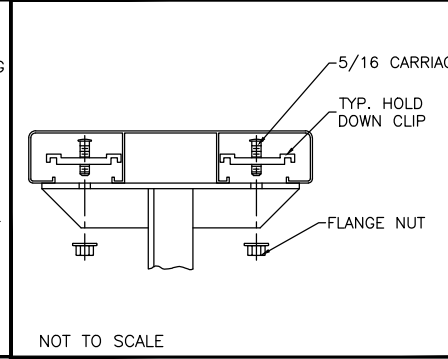
MODEL:	BS-R0221			
DESCRIPTION:	NON ELEV. 2 ROW x 21' BLEACHER SEATING PLAN			
DRAWN BY:	IP	DATE:	5/31/22	REVISION: A
SCALE:	N.T.S.	SHEET NUMBER:	TD.1	

1 TYP X-BRACE CONN. W/ 1 1/4" BOLT



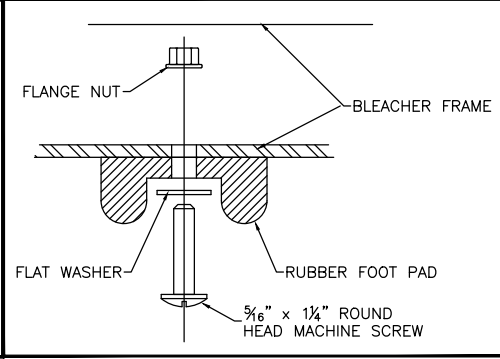
NOT TO SCALE

2 TYP 2x10 PLANK ATTACHMENT

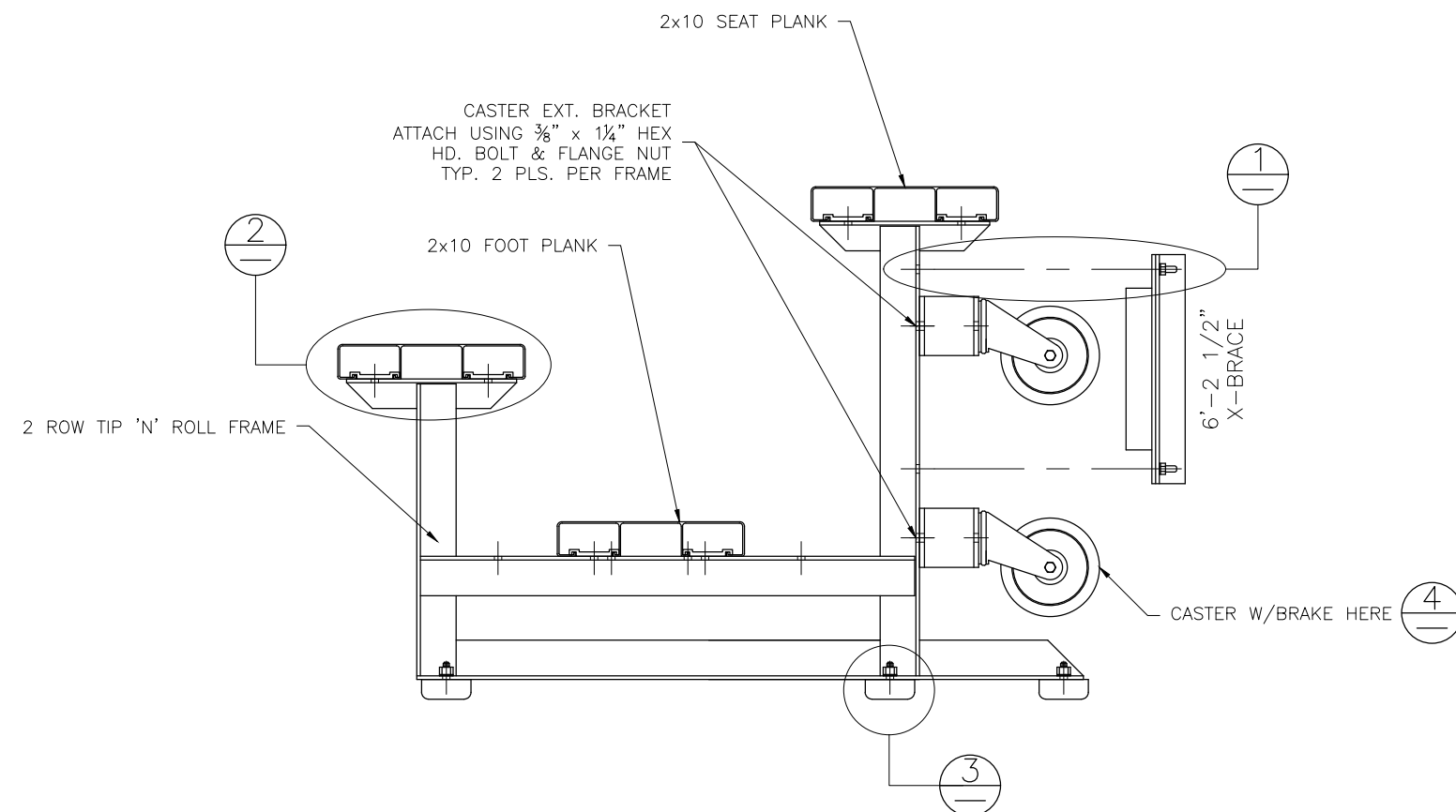
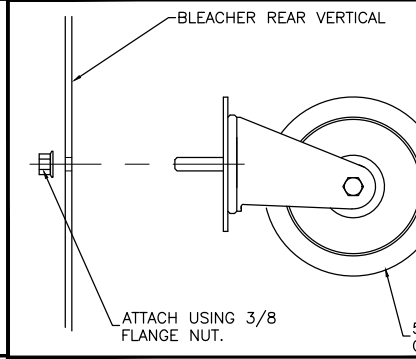


NOT TO SCALE

3 RUBBER FOOT PAD ATTACH. DETAIL



4 CASTER ATTACHMENT DETAIL



NOTE: MOUNT CASTERS TO END FRAMES ONLY.

# WARNING

TIP N' ROLL BLEACHERS ARE SUITABLE FOR INDOOR OR OUTDOOR USE. HOWEVER, THEY SHOULD ONLY BE TIPPED UP ON THE CASTERS INDOORS, DUE TO POTENTIAL WIND HAZARDS IF TIPPED UP OUTDOORS. THESE LIGHT-WEIGHT UNITS ARE EASILY TIPPED UP BY ANY ABLE-BODIED ADULT.

**BELSON**  
OUTDOORS

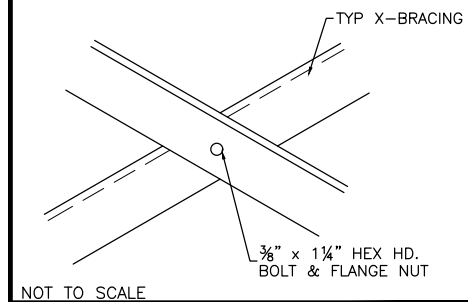
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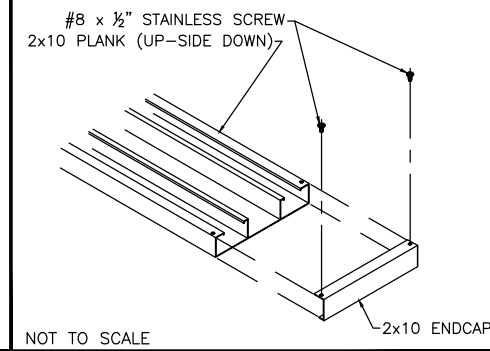
MODEL: BS-R0221	
DESCRIPTION: NON ELEV. 2 ROW x 21' BLEACHER ASSEMBLY	
DRAWN BY: IP	DATE: 5/31/22
REVISION: A	SCALE: N.T.S.
SHEET NUMBER: BA.1	

① TYP X-BRACE CONN. W/ 1 1/4" BOLT

② TYP 2x10 ENDCAP ATTACHMENT

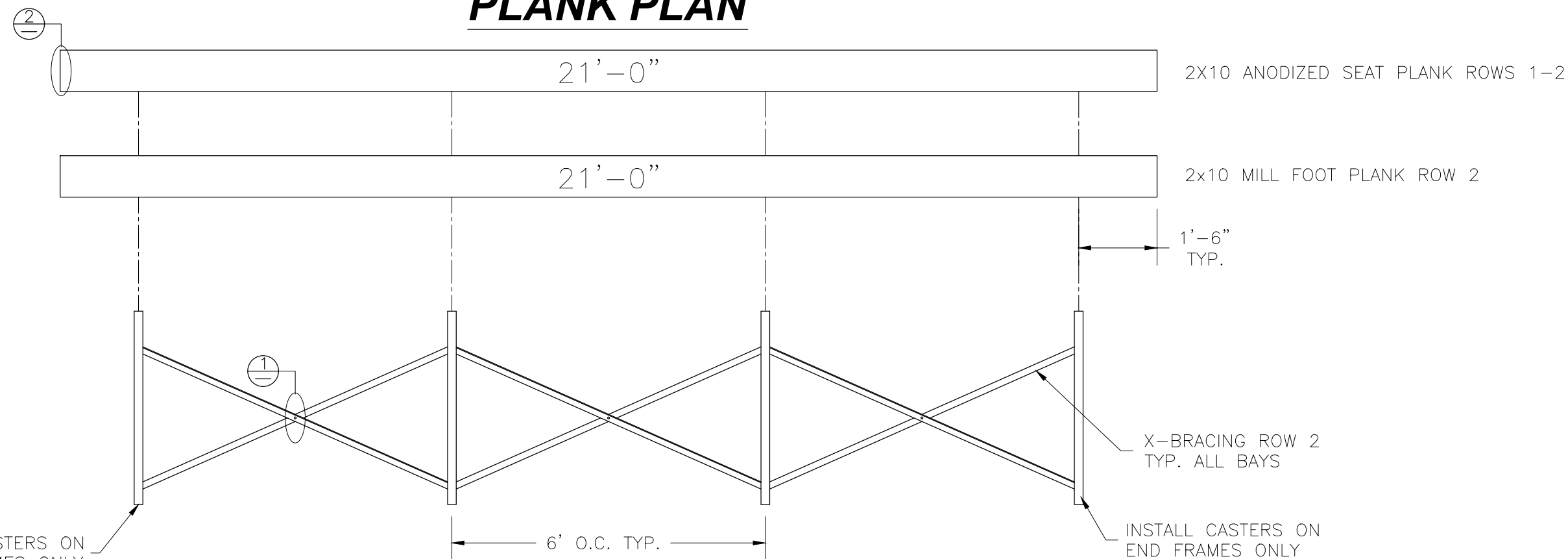


NOT TO SCALE



NOT TO SCALE

## PLANK PLAN



## FRAMING PLAN

INSTALL CASTERS ON  
END FRAMES ONLY

X-BRACING ROW 2  
TYP. ALL BAYS

INSTALL CASTERS ON  
END FRAMES ONLY



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MODEL: BS-R0221	
DESCRIPTION: NON ELEV. 2 ROW x 21' PLANK AND FRAMING PLAN	
DRAWN BY: IP	DATE: 5/31/22
REVISION: A	SCALE: N.T.S.
SHEET NUMBER: PF.1	