



ASSEMBLY INSTRUCTIONS

ROLL & LOAD CABINET WITH ROTO-BARBECUE ROTISSERIE

When installing the Roll & Load Cabinet to any PORTA-GRILL[®] already in use, the following three steps must be performed before installation of the Roll & Load Cabinet.

- 1) Remove PG-200 Bread-Box Hood if so equipped.
- 2) Remove nickel-plated cooking grate.
- 3) Remove hood/grill support plates.

INSTALLATION OF ROLL & LOAD CABINET

- 1) Place the Roll & Load Cabinet onto the PORTA-GRILL[®] firebox.
- 2) Remove front door panel of cabinet.
- 3) Attach the "C" shaped mounting plate to the inside of the firebox using two bolts through the grill support holes. Align the cabinet and plate, then bolt the cabinet to the plate using the two bolts supplied. Tighten all eight bolts at this time. Note: Older Roll & Load Cabinets will require drilling the two holes on each end panel using a 7/16 inch diameter drill bit. Attach plate to the firebox and use the plate as a template.
- 4) Attach right and left Roll & Load hood support plates to the cabinet. Note: Slots for rotisserie assembly axle should face the front door panel. **Do Not fully tighten bolts at this time.**
- 5) Install inner half of the hood onto the cabinet by placing one end of the hood on the pivot pin and then flexing the other end over the pivot pin. Repeat this procedure for the outer half of the hood. Note: The outer half of the hood has the thermometer hole and should face the front panel.
- 6) Attach the motor mounting bracket to the cabinet. **Do Not fully tighten bolts at this time.**
- 7) Set the motor onto the mounting bracket placing the rubber washers between the motor and mounting bracket. Insert bolts through the motor, rubber washers and mounting bracket and attach the nuts. **Do Not fully tighten bolts at this time.**
- 8) Place the ROTO-BARBECUE rotisserie in the cabinet with bored shaft end towards the motor. Slide the bored shaft over the motor shaft and secure to the motor using the locking pin provided.
- 9) Align motor and bearing supports with the rotisserie axle and tighten support brackets and motor. **Do Not compress washers on the motor fully.** Note: Axle should be aligned so that the axle does not rub on the end panels of the cabinet. The axle on the rotisserie should be in a straight line with the shaft on the motor. At this time all of the bolts should be tight.

LOADING INSTRUCTIONS

- 1) Attach baskets to the drum by inserting baskets into the outer drum first.
- 2) Load and unload baskets symmetrically in order to maintain a balanced load. If a basket is partially loaded; place the load at both ends. **Do Not load in the center only.**

