

Model # VBS-48-W

627 Amersale Drive Naperville, IL 60563 Phone: (800) 323-5664 Fax: (630) 897-0573 sales@belson.com

Instructions Sheet

VICTORIAN STYLE WOOD PARK BENCHES

Parts

Box 1:	2 Bench Ends (Both same no left or right) 18 - 1/4" x 2-3/4" carriage bolts
	18 - 1/4" hex nuts
Box 2:	9 - Bench Slats 47-1/2" long (pre-finished / pre-drilled)

Instructions

Step 1:	Check all parts
Step 2:	Assemble all 9 slats into bench frames using 1/4" carriage bolts. - Note that slats are drilled for cross-bolt construction. - Check wood for best finish side and grain pattern. - Thread on 1/4" hex nuts on all 18 bolts (hand tight only)
Step 3:	You should now have all 18 carriage bolts in place with 1/4" hex nuts slightly secured. - Set heads of carriage bolts with smooth faced hammer. - Re-tighten 1/4" hex nuts all bolts (finger tight only)
Step 4:	Make sure bench stands exactly straight ≺(900 th floor) and that the front foot of each bench end is on the same line (use a straight edge if necessary)
Step 5:	When straight, begin tightening 1/4" hex nuts, 3 or 4 turns at a time. - Repeat for all 9 slats.
Step 6:	Check for straightness. If crooked or tilted, loosen all nuts. - Repeat steps 4 & 5.Repeat until bench is straight.
Step 7:	Check wood display height and bow of slats by varying tension of 1/4" hex nuts.
Step 8:	The maintenance of the wooden slats is important for appearance and extended wear.